



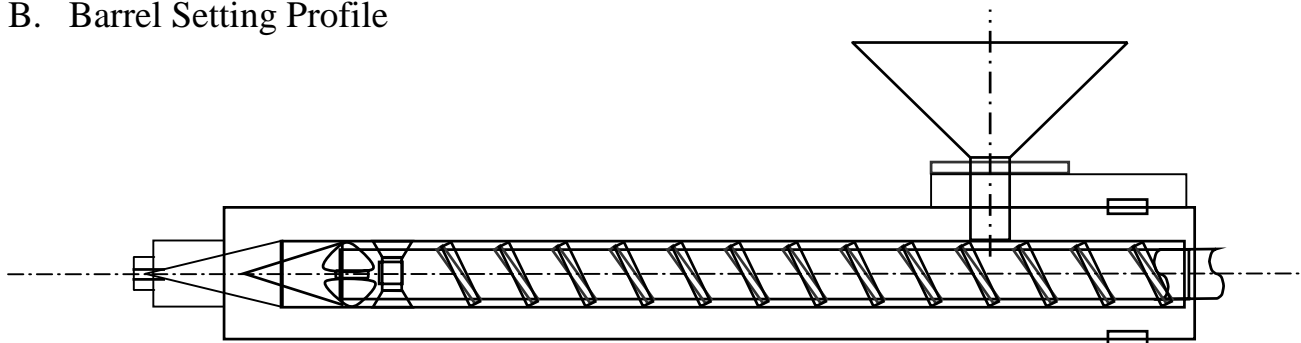
## General Purpose ABS, POLYLAC<sup>®</sup> PA-726

October 22, 2007 VIW

### Processing Conditions

- A Pre-drying 80 ~ 85 °C x 2~3 hrs  
 depending on a) Humidity  
 b) Ratio of reground resin  
 c) Storage conditions

### B. Barrel Setting Profile



MAX(°C)	230	230	220
MIN(°C)	190	190	180

- C. Mold Temperature 30~70 °C  
 depending on a) Thickness  
 b) Dimension  
 c) Gate and runner system

### NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240 °C to avoid melt from degrading.

For further information, please contact your local agent or fax to Chi Mei Technical Services Dept. at 886-6-2665555